M2M GEKKO®

State-of-the-art phased-array flaw detector with TFM



SPECIFICATIONS

GENERAL	
L x W x H: 410mm x 284mm x 126mm	10.4" high contrast resistive screen Resolution 1024x768 px
Operating temperature range: from -10°C to 45°C 14°F to 113°F	Weight: 6kg (without battery) 0,480g /battery
Storage temperature range: -10°C to 60°C 14°F to 140°F with battery	Designed for IP66
Operating time: 4h (hot swappable battery)	Shock resistance according to MIL-STD-810G

I/O	
1 IPEX connector for phased-array (can be upgraded to 2 with splitter)	4 LEMO 00 connectors for UT-TOFD (4PR)
3 encoder inputs	1 external trigger
3 USB 2.0	Remote control and data transfer through Ethernet
1 RJ 45 Ethernet connector	16 analog I/O

PHASED-ARRAY		
Maximum active aperture: 64 elements	Linear scanning, sectorial scanning, compound scanning, CIVA Laws	
Total number of channels: 64	Focusing modes: true depth, sound path, projection	
Linear, matrix, DLA and DMA probes	CIVA fueled phased-array calculator	
Up to 6 probes Up to 8 groups Up to 2,048 delay-laws	On-board focal law calculation on plate, cylinder, T & Y, nozzle	

REAL-TIME TFM	
Reconstruction channels: up to 64 elements	Max number of points of the TFM image: up to 1Mpi (post-processing)
Max refresh rate: up to 80fps	Sound paths: direct (L or S), indirect and converted modes
Real-time Adaptive TFM (ATFM) module	4 resolution levels
All calibration wizards (including TCG) available	A-Scan, B-Scan, C-Scan, D-Scan, Echodynamic, Top view, Side view, 3D view

PULSERS			
	Negative square pulse, width: 35ns to 1250ns	Negative square pulse, width: 30ns to 1250ns	
Phased array channels¹:	HT voltage: from 12V to 100V (with 1V step)		HT voltage: from 12V to 200V (with 1V step)
	Max. PRF: up to 20kHz		Max. PRF: up to 20kHz

RECEIVERS			
Phased array channels':	Input impedance: 50 Ω	UT-TOFD channels ² :	Input impedance: 50 Ω
	Frequency range: 0.4 to 20MHz		Frequency range: 0.6 to 25MHz
	Max. input signal: 1.2Vpp		Max. input signal: 1.4 Vpp
	Gain: up to 120dB (0.1dB step)		Gain: up to 120dB (0.1dB step)
	Cross-talk between two channels < 50 dB		

DIGITIZER	
Digitizing and real-time summation on 64 channels	16bits amplitude resolution
FIR filters	Max. sampling frequency: 100 MHz
Real-time averaging up to x32	Digitizing depth up to 16k samples
Rectified, RF, envelope	A-scan range or delay max 65k samples

WIZARDS		
CAD overlay and 3D view	Scanner resolution calibration	
Real-time phased array calculator	Amplitude calibration (TCG, ACG, DAC, DGS)	
Base-time calibration for conventional UT & PA	Probe design Weld geometry design	
Wedge calibration (angle, height, velocity)	Amplitude balancing, dead element check	
Specimen velocity calibration	Part geometry with parametric shapes: plate, cylinder, T & Y, nozzle	

ACQUISITION	
Hardware acquisition gates (true-depth or soundpath)	Max. data flow 150 MB/s on a 128Gb SSD (extensible up to 1 To)
A-Scan/Peak data recording	Data compression
FMC recording	Inspection data file size: SSD limitation
Acquisition trigger on time, event, encoder	Data frame loss indication

ANALYSIS	
Capture™ software with analysis and reporting tools – Free PC Viewer	Compatibility with CIVA analysis and Enlight™
A-Scan, B-Scan, C-Scan, D-Scan, Echodynamic, Top view, Side view, 3D view	Part & weld overlay: plate, cylinder, T or Y section, nozzle
Analysis gates	Digital gain , measurement indicators
TOFD Lateral wave linearization and removal	Customizable inspection report
Csv data export	Amplitude range: up to 800%

 $^{^{1}}$ Standard: EN ISO 18563-1 for phased array channels./ 2 Standard: EN ISO 12668-1 for conventional channels.

